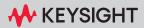
U1241C/U1242C Handheld Digital Multimeter



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CAUTION

A CAUTION notice denotes a hazard. It calls attention to an operating procedure, practice, or the like that, if not correctly performed or adhered to, could result in damage to the product or loss of important data. Do not proceed beyond a CAUTION notice until the indicated conditions are fully understood and met.

WARNING

A WARNING notice denotes a hazard. It calls attention to an operating procedure, practice, or the like that, if not correctly performed or adhered to, could result in personal injury or death. Do not proceed beyond a WARNING notice until the indicated conditions are fully understood and met.

Safety Symbols

The following symbols on the instrument and in the documentation indicate precautions that must be taken to maintain safe operation of the instrument.

\triangle	Caution, risk of danger (refer to this manual for specific Warning or Caution information)	네	Earth (ground) terminal
	Equipment protected throughout by double insulation or reinforced insulation	CAT III 1000 V	Category III 1000 V overvoltage protection
CAT IV 600 V	Category IV 600 V overvoltage protection		

Safety Considerations

Read the information below before using this instrument.

The following general safety precautions must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions or with specific warnings elsewhere in this manual violates safety standards for design, manufacture, and intended use of the instrument. Keysight Technologies assumes no liability for the customer's failure to comply with these requirements.

WARNING

- Do not exceed any of the measurement limits defined in the specifications to avoid instrument damage and the risk of electric shock.
- Do not use the multimeter if it is damaged. Before you use the multimeter, inspect the case. Look for cracks or missing plastic. Pay particular attention to the insulation surrounding the connectors.
- Inspect the test leads for damaged insulation or exposed metal. Check the test leads for continuity. Replace damaged test leads before you use the multimeter.
- Do not operate the multimeter around explosive gas, vapor, or wet environments.
- Do not apply more than the rated voltage (as marked on the multimeter) between terminals, or between terminal and earth ground.
- Never use the multimeter in wet conditions or when there is water on the surface. If the multimeter is wet, ensure that the multimeter is dried only by trained personnel.
- Before use, verify the multimeter's operation by measuring a known voltage.
- When measuring current, turn off the circuit power before connecting the multimeter in the circuit. Remember to place the multimeter in series with the circuit.
- When servicing the multimeter, use only the specified replacement parts.
- Use caution when working above 60 V DC, 30 V AC rms, or 42.4 V peak.
 Such voltages pose a shock hazard.

WARNING

- When using the probes, keep your fingers behind the finger guards on the probes.
- Only use the probe assemblies with RATED MEASUREMENT CATEGORY III or IV for MAINS measurements.
- Connect the common test lead before you connect the live test lead.
 When you disconnect the leads, disconnect the live test lead first.
- Remove the test leads from the multimeter before you open the battery cover.
- Remove the test leads from the measuring source or target before changing the rotary switch position.
- Do not operate the multimeter with the battery cover or portions of the cover removed or loosened.
- To avoid false readings, which may lead to possible electric shock or personal injury, replace the battery as soon as the low battery indicator appears and flashes.
- Comply with local and national safety requirements when working in hazardous areas, and use proper protection equipment.

CAUTION

- Disconnect circuit power and discharge all high-voltage capacitors before testing resistance, continuity, diodes, or capacitance.
- Use the proper terminals, function, and range for your measurements.
- This multimeter is for use at altitudes of up to 3000 m.
- Never measure voltage when the current measurement is selected.
- Always use the specified battery type. The power for the multimeter is supplied by four 1.5 V AAA batteries. Observe the correct polarity markings before you insert the batteries to ensure proper insertion of the batteries in the multimeter.
- To prevent damage to the multimeter from battery leakage:
 - Always remove dead batteries immediately.
 - Always remove the batteries and store them separately if the multimeter is not going to be used for a long period.

Measurement Category

The U1241C/U1242C has safety ratings of CAT III 1000 V and CAT IV 600 V.

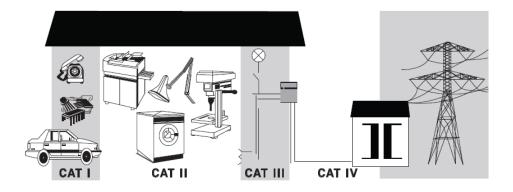
Measurement CAT I Measurements performed on circuits not directly connected to the AC mains. Examples are measurements on circuits not derived from the AC mains and specially protected (internal) mains-derived circuits.

Measurement CAT II Measurements performed on circuits directly connected to a low-voltage installation. Examples are measurements on household appliances, portable tools, and similar equipment.

Measurement CAT III Measurements performed in the building installation. Examples are measurements on distribution boards, circuit-breakers, wiring, including cables, bus-bars, junction boxes, switches, socket outlets in the fixed installation, and equipment for industrial use, and some other equipment including stationary motors with permanent connection to the fixed installation.

Measurement CAT IV Measurements performed at the source of the low-voltage installation. Examples are electricity meters and measurements on primary overcurrent protection devices and ripple control units.

Use only the product rated Measurement Category on the location of measuring circuits as identified below.



Environmental Conditions

The U1241C/U1242C is designed for indoor use and in an area with low condensation. The table below shows the general environmental requirements for this instrument.

Environmental condition	Requirement
Temperature	Operating condition20 °C to 55 °C, 0 to 80% RH Storage condition40 °C to 70 °C, 0 to 80% RH (without batteries)
Humidity	Up to 80% RH for temperature of up to 30 °C decreasing linearly to 50% RH at 55 °C
Altitude	Up to 3000 m
Pollution degree	2

CAUTION

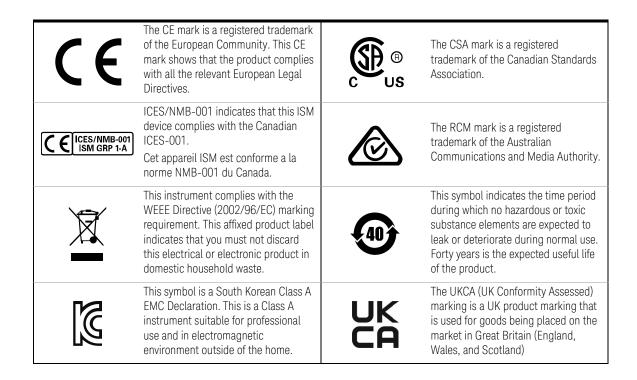
Degradation of some product specifications can occur in the presence of ambient electromagnetic (EM) fields and noise. The product self-recovers and operates to all specifications when the source of the ambient EM field and noise are removed.

Product Regulatory and Compliance

This U1241C/U1242C complies with safety and EMC requirements.

Refer to Declaration of Conformity at http://www.keysight.com/go/conformity for the latest revision.

Regulatory Markings



Waste Electrical and Electronic Equipment (WEEE) Directive 2002/96/FC

This instrument complies with the WEEE Directive (2002/96/EC) marking requirement. This affixed product label indicates that you must not discard this electrical or electronic product in domestic household waste.

Product category

With reference to the equipment types in the WEEE directive Annex 1, this instrument is classified as a "Monitoring and Control Instrument" product.

The affixed product label is as shown below.



Do not dispose in domestic household waste.

To return this unwanted instrument, contact your nearest Keysight Service Center, or visit http://about.keysight.com/en/companyinfo/environment/takeback.shtml for more information.

Sales and Technical Support

To contact Keysight for sales and technical support, refer to the support links on the following Keysight websites:

- www.keysight.com/find/U1241C or www.keysight.com/find/U1242C (product-specific information and support, software and documentation updates)
- www.keysight.com/find/assist (worldwide contact information for repair and service)

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Keysight U1241C/U1242C Handheld Digital Multimeter Service Guide

1 Calibration Procedures

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This chapter helps you to verify the multimeter's performance and to make adjustments where necessary.



Calibration Overview

This manual contains procedures to verify the performance of the U1241C/U1242C handheld digital multimeter and to perform adjustments (calibration). The performance test procedures allow you to verify that the multimeter is operating within its published specifications. The adjustment procedures ensure that the multimeter remains within its specifications until the next calibration.

NOTE

Ensure that you have read the "Test Considerations" on page 24 before calibrating the multimeter.

Closed-case calibration

The multimeter features closed-case electronic calibration. In other words, no internal mechanical adjustments are required. The multimeter calculates correction factors based upon the input reference value you set. The new correction factors are stored in the nonvolatile memory until the next calibration adjustment is performed. The nonvolatile EEPROM calibration memory is retained even when power is switched off.

Keysight calibration services

When your multimeter is due for calibration, contact your local Keysight Service Center to enquire about recalibration services.

Calibration interval

A 1-year interval is adequate for most applications. Accuracy specifications are warranted only if adjustment is made at regular calibration intervals. A 1-year calibration cycle is suggested for operation at room temperature. The calibration cycle is 1.5 times of accuracy for 2 years except for capacitance and frequency measurements. Keysight does not recommend extending calibration intervals beyond 2 years for any application.

Recommended adjustment

Specifications are only guaranteed within the period stated from the last adjustment. Keysight recommends that re-adjustment should be performed during the calibration process for best performance. This will ensure that the multimeter will remain within the specifications for the next calibration interval.

This criterion for the re-adjustment provides the best long-term stability. Performance data are measured during the "Performance Verification Tests" on page 25 but this does not guarantee that the multimeter will remain within these limits unless the adjustments are performed.

See "Calibration Count" on page 53 and verify that all the adjustments have been performed.

Recommended Test Equipment

The test equipment recommended for the performance verification and adjustment procedures are listed below (Table 1-1). If the exact instrument is not available, substitute with another calibration standard of equivalent accuracy.

A suggested alternative method is to use the Keysight 3458A 8½-Digit Digital Multimeter to measure less accurate but stable sources. The output value measured from the source can be entered into the instrument as the target calibration value.

Table 1-1 Recommended test equipment

Application	Recommended equipment	Recommended accuracy requirement
DC voltage	Fluke 5520A/5522A	<20% of the instrument's 1-year specifications
AC true rms voltage	Fluke 5520A/5522A	<20% of the instrument's 1-year specifications
AC averaging sense voltage	Fluke 5520A/5522A	<20% of the instrument's 1-year specifications
DC current	Fluke 5520A/5522A	<20% of the instrument's 1-year specifications
AC true rms current	Fluke 5520A/5522A	<20% of the instrument's 1-year specifications
AC average current	Fluke 5520A/5522A	<20% of the instrument's 1-year specifications
Diode	Fluke 5520A/5522A	<20% of the instrument's 1-year specifications
Capacitance	Fluke 5520A/5522A	<20% of the instrument's 1-year specifications
Resistance	Fluke 5520A/5522A	<20% of the instrument's 1-year specifications
Frequency	Fluke 5520A/5522A	<20% of the instrument's 1-year specifications
	Fluke 5520A/5522A	<20% of the instrument's 1-year specifications
Temperature	TM Electronics KMPC1MP (K-Type thermocouple extension)	_
Z _{low}	Keysight U1252B	-

Basic Operating Tests

The basic operating tests are used to test the basic operability of the multimeter. Repair is required if the multimeter fails the basic operating tests.

Backlight test

Press to test the backlight. It will momentarily toggle the backlight on and off.

Display test

Press Figure 1-1.

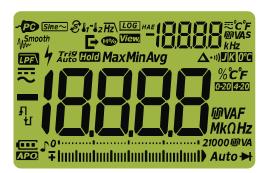


Figure 1-1 Display screen

1 Calibration Procedures

Input warning test (A terminal)

This test determines if the input warning of the **A** current terminal test is functioning properly. The multimeter emits a continuous beep and the red LED indicator lights up when the test lead is inserted into the **A** input terminal but the rotary switch is not set to the corresponding **A** position. The secondary display will show $\mathbf{A} - \mathbf{E}_{\mathbf{\Gamma}}$ until the test lead is removed from the **A** input terminal or until the rotary switch is set to the **A** position.



Figure 1-2 Example of A-Er for wrong terminal input

NOTE

Before conducting this test, make sure the beep alert function is enabled in the Setup mode.

Input warning test (**µ·mA** terminal)

The multimeter emits a continuous beep and the red LED indicator lights up when the test lead is inserted into the $\mu \cdot mA$ input terminal but the rotary switch is not set to the corresponding $\mu \cdot mA$ function. The secondary display will show $\mu \cdot mA$ until the test lead is removed from the $\mu \cdot mA$ input terminal or until the rotary switch is set to the $\mu \cdot mA$ position.



Figure 1-3 Example of μAEr for wrong terminal input

NOTE

Before conducting this test, make sure the beep alert function is enabled in the Setup mode.

Calibration Process

- 1 Prior to performing the verification tests, see the "Test Considerations" on page 24.
- **2** Perform the verification tests to characterize the multimeter; see "Performance Verification Tests" on page 25.
- **3** Unsecure the multimeter for calibration; see "Calibration Security" on page 35.
- **4** Prior to performing the adjustments, see the "Adjustment considerations" on page 43.
- **5** Perform the adjustment procedure; see "Adjustment procedure" on page 51.
- **6** Secure the multimeter against unauthorized calibration; see "Exiting the adjustment mode" on page 52. Ensure that the multimeter has quit the adjustment mode and is turned off.
- **7** Record the new security code and calibration.

Test Considerations

For optimum performance, all procedures should comply with the following recommendations:

- The performance verification test or adjustment should be performed under laboratory conditions where the ambient temperature can be controlled.
- The multimeter should be put under the laboratory environment for at least 1 hour.
- Ensure that the calibration ambient temperature is stable and is between 18 °C and 28 °C. Ideally the calibration should be performed at 23 °C \pm 1 °C.
- Ensure that the ambient relative humidity is less than 80%.
- Allow a warm-up period of 5 minutes.
- Use a shielded twisted pair of PTFE-insulated cables to reduce settling and noise errors. Keep the input cables as short as possible. Long test leads can also act as antennas which may pick up AC signals.
- Connect the input cable shields to earth ground.

- The accuracy is specified after NULL function is used to zero out thermal effect. Ensure good ventilation and no heat element close to the meter.

Performance Verification Tests

Use the performance verification tests to verify the measurement performance of the multimeter. The performance verification tests use the multimeter's specifications listed in the U1241C/U1242C datasheet (http://literature.cdn.keysight.com/litweb/pdf/5992-0848EN.pdf).

The performance verification tests are recommended as acceptance tests when you first receive the multimeter. The acceptance test results should be compared against the 1-year test limits. After acceptance, you should repeat the performance verification tests at every calibration interval.

If the multimeter fails the performance verification tests, adjustment or repair is required.

NOTE

Ensure that you have read the "Test Considerations" on page 24 before running the performance verification tests.

Table 1-2Z_{LOW} (DC V) performance verification tests

Test function	Dange	5520A/5522A	Error from nominal 1 year	
rest runction	Range	output	U1241C	U1242C
Z _{LOW} (DC V) ^[a]				
Turn the rotary switch to the position and press	1000 V	30 V	N/A	±0.7 V
Esc Shift .				
NOTE: First connect the COM and Ω terminals of the U1242C then turn the U1242C re		•		
terminals of the U1242C, then turn the U1242C ro		V	n. Next, turn	uie 012526
rotary switch	to the $oldsymbol{\Omega}^{())}$ P	osition.		
		U1252B		
Z _{LOW} (Input impedance) ^[a]				
Turn the rotary switch to the very position.	1000 V	$1.8\mathrm{k}\Omega$	N/A	$\pm 0.5~\mathrm{k}\Omega$

[[]a] Functional test only.

Table 1-3 DC V (V) performance verification tests

Total formation	Range	5520A/5522A	Error from nominal 1 year	
Test function		output	U1241C	U1242C
DC mV (mV)	100 mV ^[a]	100 mV	±0.11 V	±0.11 V
Turn the rotary switch to the $\left\{\!\!\left\{_1\right\}\!\!\right\}_2$ position.	600 mV ^[a]	600 mV	±0.7 V	±0.7 V
	1000 mV	1000 mV	±1.1 V	±1.1 V
DC V (V)	10 V	10 V	±0.011 V	±0.011 V
Turn the rotary switch to the v position.	100 V	100 V	±0.11 V	±0.11 V
	1000 V	1000 V	±1.1 V	±1.1 V

[[]a] Before turning the rotary switch, you must enable the mV measurement function from the Setup menu first. For enabling the mV measurement function from the Setup menu, refer to the *U1241C/U1242C User's Guide*.

Table 1-4 AC V (V) true rms performance verification tests

Test function	Range	5520A/5522A output	Error from no	ominal 1 year U1242C
		100 mV, 40 Hz	±1.03 mV	±1.03 mV
AC mV (mV) true rms Turn the rotary switch to the \$\int_1^2\$ position.	100 mV ^{[a][b]}	100 mV, 1 kHz	±1.03 mV	±1.03 mV
		100 mV, 2 kHz	±1.53 mV	±1.53 mV
		600 mV, 40 Hz	±6.3 mV	±6.3 mV
	600 mV ^{[a][b]}	600 mV, 1 kHz	±6.3 mV	±6.3 mV
		600 mV, 2 kHz	±9.3 mV	±9.3 mV

1

Table 1-4 AC V (V) true rms performance verification tests (continued)

Test function	Banga	5520A/5522A	Error from nominal 1 year	
rest function	Range	output	U1241C	U1242C
		1000 mV, 40 Hz	±10.3 mV	±10.3 mV
	1000 mV	1000 mV, 1 kHz	±10.3 mV	±10.3 mV
		1000 mV, 2 kHz	±15.3 mV	±15.3 mV
	10 V	10 V, 40 Hz	±0.103 V	±0.103 V
		10 V, 1 kHz	±0.103 V	±0.103 V
AC V (V) true rms		10 V, 2 kHz	±0.153 V	±0.153 V
Turn the rotary switch to the position.	100 V	100 V, 45 Hz	±1.03 V	±1.03 V
		100 V, 1 kHz	±1.03 V	±1.03 V
		100 V, 2 kHz	±1.53 V	±1.53 V
		1000 V, 45 Hz	±10.3 V	±10.3 V
	1000 V	1000 V, 1 kHz	±10.3 V	±10.3 V
		1000 V, 2 kHz	±15.3 V	±15.3 V

[[]a] The impedance may be set to >1 G Ω from the Setup mode; the default value is 10 M Ω in parallel with 100 pF (nominal).

[[]b] Before turning the rotary switch, you must enable the mV measurement function from the Setup menu first. For enabling the mV measurement function from the Setup menu, refer to the U1241C/U1242C User's Guide.

 Table 1-5
 AC V (V) averaging sense performance verification tests

Took function	Danna	5520A/5522A	Error from nominal 1 year	
Test function	Range	output	U1241C	U1242C
		100 mV, 40 Hz		±1.05 mV
	100 mV ^{[a][b]}	100 mV, 1 kHz		±1.05 mV
AC mV (mV) averaging sense		100 mV, 2 kHz		±1.55 mV
Turn the rotary switch to the $iggl\{_1iggl\}_2$ position.		600 mV, 40 Hz		±6.5 mV
	600 mV ^{[a][b]}	600 mV, 1 kHz	N/A	±6.5 mV
		600 mV, 2 kHz	N/A N/A	±9.5 mV
	1000 mV	1000 mV, 40 Hz	- N/A	±10.5 mV
		1000 mV, 1 kHz		±10.5 mV
		1000 mV, 2 kHz		±15.5 mV
_		10 V, 40 Hz		±0.105 V
AC V (V) averaging sense	10 V	10 V, 1 kHz	N/A	±0.105 V
Turn the rotary switch to the position and press		10 V, 2 kHz		±0.155 V
View		100 V, 45 Hz	N/A N/A N/A N/A	±1.05 V
Esc Shift	100 V	100 V, 1 kHz		±1.05 V
		100 V, 2 kHz	=	±1.55 V
_	1000 V	1000 V, 45 Hz	- N/A	±10.5 V
		1000 V, 1 kHz		±10.5 V
		1000 V, 2 kHz	-	±15.5 V

[[]a] The impedance may be set to >1 G Ω from the Setup mode; the default value is 10 M Ω in parallel with 100 pF (nominal).

[[]b] Before turning the rotary switch, you must enable the mV measurement function from the Setup menu first. For enabling the mV measurement function from the Setup menu, refer to the *U1241C/U1242C User's Guide*.

Table 1-6 DC current (μA.mA) performance verification tests

Test function	Danga	5520A/5522A	Error from nominal 1 year	
	Range	output	U1241C	U1242C
	1000 μΑ	1000 μΑ	±1.2 μA	±1.2 μA
DC current (μA.mA)	10 mA	10 mA	±0.012 mA	±0.012 mA
Turn the rotary switch to the position.	100 mA	100 mA	±0.22 mA	±0.22 mA
·	440 mA ^[a]	440 mA	±1.1 mA	±1.1 mA
DC current (A)				
Turn the rotary switch to the position.	10 A ^[b]	10 A	±0.035 A	±0.035 A

[[]a] 440 mA continuous, and the signal greater than 440 mA ~ 600 mA for 20 hours maximum. After measuring current of >440 mA, cool down the multimeter for the same measuring time you applied before performing low current measurement.



Connect the calibrator outputs to the multimeter's A and COM terminals before applying 10 A.

[[]b] 10 A continuous, and the signal greater than 10 A ~ 19.999 A for 30 seconds maximum. After measuring current of >10 A, cool down the multimeter for the same measuring time you applied before performing low current measurement.

Table 1-7 AC current (A) true rms performance verification tests

Test function	Danga	5520A/5522A output	Error from nominal 1 year	
	Range		U1241C	U1242C
	1000 μA 	1000 μA, 40 Hz	±10.3 μA	±10.3 μA
AC current (μA.mA) true rms		1000 μA, 1 kHz	±10.3 μA	±10.3 μA
~		10 mA, 40 Hz	±0.103 mA	±0.103 mA
Turn the rotary switch to the µ•mA position and	TOTILA	10 mA, 1 kHz	±0.103 mA	±0.103 mA
press Shift	100 mA	100 mA, 40 Hz	±1.03 mA	±1.03 mA
Esc Citt		100 mA, 1 kHz	±1.03 mA	±1.03 mA
	440 mA ^[a]	440 mA, 40 Hz	±4.7 mA	±4.7 mA
	440 MA ^{cs}	440 mA, 1 kHz	±4.7 mA	±4.7 mA
AC current (A) true rms		10 A, 45 Hz	±0.125 A	±0.125 A
Turn the rotary switch to the position and press	10 A ^[b]	10 A, 1 kHz	±0.125 A	±0.125 A

[[]a] 440 mA continuous, and the signal greater than 440 mA ~ 600 mA for 20 hours maximum. After measuring current of >440 mA, cool down the multimeter for the same measuring time you applied before performing low current measurement.



Connect the calibrator outputs to the multimeter's A and COM terminals before applying 10 A.

[[]b] 10 A continuous, and the signal greater than 10 A ~ 19.999 A for 30 seconds maximum. After measuring current of >10 A, cool down the multimeter for the same measuring time you applied before performing low current measurement.

 Table 1-8
 AC current (A) averaging sense performance verification tests

Test function	Range	5520A/5522A output	Error from nominal 1 year	
Test function	Kange		U1241C	U1242C
	1000 μΑ	1000 μA, 40 Hz	N/A	±12.5 μA
		1000 μA, 1 kHz		±12.5 μA
AC current (μA.mA) averaging sense	10 mA	10 mA, 40 Hz	N/A	±0.125 mA
Turn the rotary switch to the position and		10 mA, 1 kHz		±0.125 mA
press view twice.	100 mA	100 mA, 40 Hz	N/A	±1.25 mA
		100 mA, 1 kHz		±1.25 mA
	440 mA ^[a]	440 mA, 40 Hz	- N/A	±5.8 mA
	44U MA ^{tos}	440 mA, 1 kHz		±5.8 mA
AC current (A) averaging sense		10 A, 45 Hz		±0.125 A
Turn the rotary switch to the position and press View twice.	10 A ^[b] 10 A, 1 k	10 A, 1 kHz	N/A	±0.125 A

[[]a] 440 mA continuous, and the signal greater than 440 mA ~ 600 mA for 20 hours maximum. After measuring current of >440 mA, cool down the multimeter for the same measuring time you applied before performing low current measurement.



Connect the calibrator outputs to the multimeter's A and COM terminals before applying 10 A.

[[]b] 10 A continuous, and the signal greater than 10 A \sim 19.999 A for 30 seconds maximum. After measuring current of >10 A, cool down the multimeter for the same measuring time you applied before performing low current measurement.

 Table 1-9
 Diode performance verification test

Test function	Range	5520A/5522A output	Error from nominal 1 year	
			U1241C	U1242C
Diode	2 V	2 V	+0.020 V	±0.020 V
Turn the rotary switch to the 😝 🥍 position.	2 V	Z V	±0.020 V	±0.020 V

 Table 1-10
 Capacitance performance verification tests

Test function	Range	5520A/5522A output	Error from nominal 1 year	
			U1241C	U1242C
Capacitance Turn the rotary switch to the position and press —	1000 nF	1000 nF	±10.5 nF	±10.5 nF
	10 μF	10 μF	±0.105 μF	±0.105 μF
	100 μF	100 μF	±1.05 μF	±1.05 μF
	1000 μF	1000 μF	±12.5 μF	±12.5 μF
	10 mF	10 mF	±0.125 mF	±0.125 mF

 Table 1-11
 Resistance performance verification tests

Test function	Range	5520A/5522A	Error from nominal 1 year	
rest fulletion	Kange	output	U1241C	U1242C
Resistance Turn the rotary switch to the $\Omega^{(1)}$ position.	1000 $\Omega^{[a]}$	1000 Ω	±2.2 Ω	±2.2 Ω
	10 k $\mathbf{\Omega}^{[\mathrm{a}]}$	10 k Ω	±0.022 kΩ	±0.022 kΩ
	100 k $\mathbf{\Omega}^{[\mathrm{a}]}$	100 kΩ	±0.22 kΩ	±0.22 kΩ
	1000 kΩ	1000 kΩ	±2.2 kΩ	±2.2 kΩ
	10 MΩ	10 M Ω	±0.082 MΩ	±0.082 MΩ
	100 M Ω	25 M Ω	±0.41 MΩ	±0.41 MΩ
	100 10122 -	100 MΩ	±3.03 MΩ	±3.03 MΩ

1 Calibration Procedures

[a] With a 2-wire connection and compensation enabled at calibrator.

Table 1-12 Frequency performance verification tests

Test function	Range	5520A/5522A output	Error from no	ominal 1 year U1242C
Frequency While the rotary switch is at the position, press	100 Hz ^[a]	100 Hz, 1 V	±0.03 Hz	±0.03 Hz
Hz				

[[]a] The frequency measurement is susceptible to errors when measuring low-voltage, low-frequency signals. Shielding inputs from external noise pickup is critical for minimizing measurement errors.

Table 1-13 Temperature performance verification test

Test function	Range	5520A/5522A output	Error from nominal 1 year	
rest function			U1241C	U1242C
Temperature ^[a]	000 00 1 1070 00	0 °C	+ 1 °C	± 1 °C
Turn the rotary switch to the $\left\{_{1}\right\}_{2}$ position.	–200 °C to 1372 °C	U C	±Ι	±ιυ

[[]a] Set both calibrator and multimeter to internal reference.

To perform the measurement, connect the K-type thermocouple extension (with miniature thermocouple connector on both ends) between the calibrator's TC output and multimeter via a TC-to-banana adapter.

Allow at least 1 hour for the multimeter to stabilize before measurements are taken.

The error limit does not include the error contributed by the thermocouple extension. To eliminate the thermocouple error, compensation of the calibrator output through a reference thermometer is recommended.

Ensure that the ambient temperature is stable within \pm 1°C. Make sure that the multimeter is placed in a controlled environment for at least 1 hour. Keep the multimeter away from any ventilation exit. Do not touch the thermocouple test lead after connecting it to the calibrator. Allow the connection to stabilize for at least another 15 minutes before performing the measurement.

Calibration Security

The calibration security code prevents accidental or unauthorized adjustments to the multimeter. When you first receive your multimeter, it is secured.

Before you can adjust the multimeter, you must unsecure it by entering the correct security code. See "Unsecuring the Multimeter for Calibration" on page 36.

NOTE

The security code can only be changed after the multimeter has been unsecured. You can unsecure the multimeter from its front panel.

The security code is set to **C34** when the multimeter is shipped from the factory. The security code is stored in nonvolatile memory, and does not change when power has been turned off or after a remote interface reset. The security code may contain up to four numeric characters.

Unsecuring the Multimeter for Calibration

Before you can adjust the multimeter, you must unsecure it by entering the correct security code. The default security code is set to ?? ? .

NOTE

If you forget your security code, see "To reset the calibration security code to its factory default" on page 41.

To unsecure the multimeter

During normal operation mode, press both formula and second to enter unsecured mode.
The calibration security code entry is shown on the display.



Figure 1-4 Calibration security code

- **2** Enter the default security code to unsecure the multimeter.
 - Press (Hz) or (Range) to move the cursor to the left or right respectively.
 - Press or to increment or decrement the digit respectively.

- 3 When completed, press Hold E
 - If the correct security code is entered, **PR55** will appear briefly, after which the multimeter will enter the adjustment mode.
 - If the incorrect security code is entered, an error code will appear briefly, after which the multimeter will prompt you for the security code again.
- 4 Exit the unsecured mode by pressing both Hold E and second to secure the multimeter again.

See Figure 1-5 for the multimeter's display.

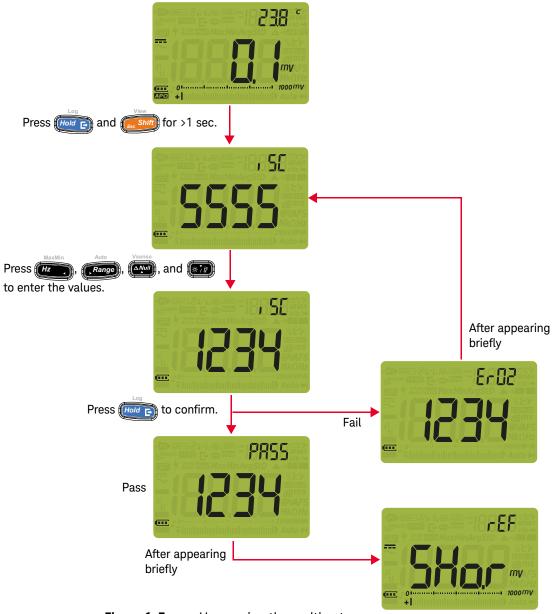


Figure 1-5 Unsecuring the multimeter

To change the calibration security code

This feature allows you to enter a security code to prevent accidental or unauthorized calibration of the multimeter. The multimeter will be secured automatically after power off. Ensure you unsecure the multimeter by entering the correct security code before you adjust or calibrate the multimeter.

- 1 Press for more than 1 second to enter the Changing Security Code (CSC) mode while the multimeter is unsecured (rEF mode). 24 will be shown as the existing security code.
- 2 Set your new calibration security code by entering any four digits ranging from 1000 to 9999.
 - Press (Hz) or (Range) to move the cursor to the left or right respectively.
 - Press or to increment or decrement the digit respectively.
- 3 Press Hold to save the new calibration security code.

If the new calibration security code has been successfully changed, PR55 will appear briefly, after which the multimeter will enter the adjustment mode.

If the incorrect security code is entered, an error code will appear briefly, after

If the incorrect security code is entered, an error code will appear briefly, after which the multimeter will prompt you for the security code again.

- 4 Press for more than 1 second again if you wish to discard the change.
- **5** Record down your new calibration security code and store it in a safe location.
- 6 Exit the unsecured mode by pressing both Hold in and together for more than 1 second to secure the multimeter again.

See Figure 1-6 for the multimeter's display.

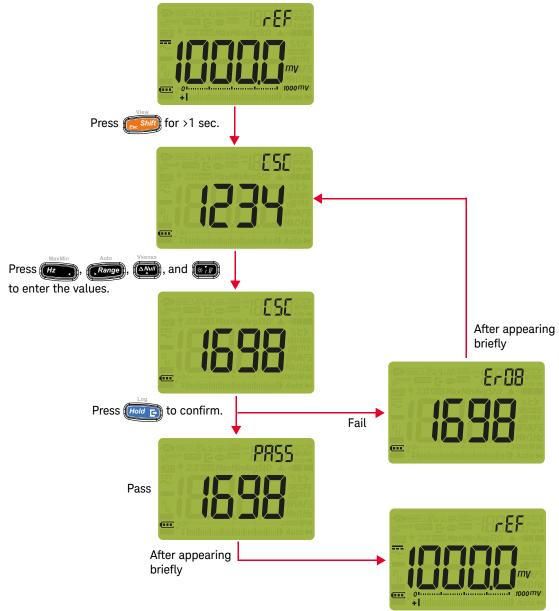


Figure 1-6 Changing the calibration security code

To reset the calibration security code to its factory default

If you have forgotten the correct calibration security code, you may follow the steps below to reset the calibration security code to the factory default code,

NOTE

If you do not have a record (or have lost the record) of the security code, first try the factory default code, 1774.

- 1 Note down the last four digits of the multimeter's serial number (located at the bottom of the rear panel) before you begin.
- 2 Press both and second during normal operation mode to enter unsecured mode. 5555 will be displayed.
- Press for more than 1 second to enter the Default Security Code (dSC) mode.
- **4** Enter the last four digits of the multimeter's serial number.
 - Press (Range) to move the cursor to the left or right respectively.
 - Press or to increment or decrement the digit respectively.
- 5 Press to confirm your entry.
 - If the four digits entered are correct, the display will show **PR55** briefly. The calibration security code is now set to its factory default code, **PR4**.
 - If the incorrect security code is entered, an error code will appear briefly, after which the multimeter will prompt you for the security code again.
 - To enter a new security code, see "To change the calibration security code" on page 39. Ensure that you record down the new security code.

See Figure 1-7 for the multimeter's display.

, 50 Press Fift for >1 sec. 856 Ayul), and Press Hz to enter the values. 855 After appearing briefly E-03 Press Hold to confirm. Fail PASS Pass , 50 After appearing briefly

Figure 1-7 Resetting the calibration security code to its factory default

Using the Front Panel for Adjustments

This section describes the procedures to perform adjustments from the front panel.

To unsecure the multimeter, see "To unsecure the multimeter" on page 36. Once unsecured, the reference value will be indicated on the display.

Adjustment considerations

- Ensure you are qualified to perform the adjustments.
- Ensure the battery capacity is greater than the indicated 60%.
- Ensure that the environmental temperature is 23 °C \pm 2 °C and the relative humidity is <50%.
- Consider the thermal effects as you are connecting the test leads to the calibrator and multimeter. It is recommended to wait for 3 to 5 seconds before you begin the calibration after connecting the test leads.
- Do not turn off the multimeter during calibration. This may cause all calibration memory to be lost. Ensure that you quit the calibration mode before turning off the multimeter.
- Calibrate the DC mV prior to ambient temperature calibration. Do not calibrate the DC mV immediately after a high current measurement or calibration.
- Turn on the multimeter for at least 1 hour with the K-type thermocouple connected before proceeding with the ambient temperature adjustment.
- **SHor** by connecting specified terminals of the multimeter with copper wires on banana plugs as short as possible.
- ppfn by removing all test leads from the terminals of the multimeter.

NOTE

After each adjustment, the display will show \$\mathbb{P}_1 \mathbb{S}_5\$. If the calibration fails, the multimeter will emit a beep, and an error number will be displayed. Calibration error messages are described in "Calibration Error Codes" on page 55.

CAUTION

Never turn off the multimeter during an adjustment. This may delete the calibration memory for the present function.

Rotary switch position for calibration

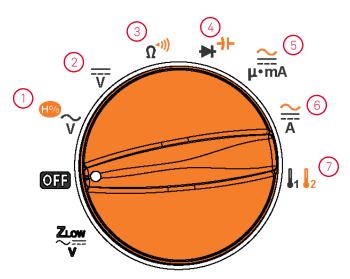


Figure 1-8 Rotary switch

Turn the rotary switch to the positions as indicated above for the following calibration functions:

 Table 1-14
 Rotary switch positions for calibration

Rotary switch position	Calibration function	
1	AC V or Vsense	
2	DC V	
3	Resistance	
4	Diode or capacitance	
5	DC/AC μ.mA	
6	DC/AC A	
7	DC/AC mV or temperature	

Valid adjustment input values

Adjustment can be accomplished using the following input values.

 Table 1-15
 Adjustment input values

est function	Step	Reference value	Valid reference input
-		1000.0 mV (55 Hz)	0.9 to 1.1 x Reference value
	_	1000.0 mV (1 kHz)	0.9 to 1.1 x Reference value
	1000.0 mV	100.0 mV (55 Hz)	0.9 to 1.1 x Reference value
	_	1000.0 mV (55 Hz)	0.9 to 1.1 x Reference value
		1000.0 mV (10 kHz)	0.9 to 1.1 x Reference value
		10.000 V (55 Hz)	0.9 to 1.1 x Reference value
	_	10.000 V (1 kHz)	0.9 to 1.1 x Reference value
	10.000 V	1.000 V (55 Hz)	0.9 to 1.1 x Reference value
AC V	_	10.000 V (55 Hz)	0.9 to 1.1 x Reference value
AC V		10.000 V (10 kHz)	0.9 to 1.1 x Reference value
	100.00 V —	10.00 V (55 Hz)	0.9 to 1.1 x Reference value
		100.00 V (55 Hz)	0.9 to 1.1 x Reference value
		100.00 V (1 kHz)	0.9 to 1.1 x Reference value
		100.00 V (10 kHz)	0.9 to 1.1 x Reference value
		100.0 V (55 Hz)	0.9 to 1.1 x Reference value
	1000.0 V	1000.0 V (55 Hz)	0.9 to 1.1 x Reference value
		1000.0 V (1 kHz)	0.9 to 1.1 x Reference value
		1000.0 V (10 kHz)	0.9 to 1.1 x Reference value
Vsense ^[a]	Hi.10 V	10 V (55 Hz)	High sense
vsense	Lo.30 V	30 V (55 Hz)	Low sense

 Table 1-15
 Adjustment input values (continued)

Test function	Step	Reference value	Valid reference input
	Short	SHor	Short V Ω / COM terminals
DC V	1000.0 mV	1000.0 mV	0.9 to 1.1 x Reference value
	10.000 V	10.000 V	0.9 to 1.1 x Reference value
	100.00 V	100.00 V	0.9 to 1.1 x Reference value
	1000.0 V	1000.0 V	0.9 to 1.1 x Reference value
	Short	SHor	Short V Ω / COM terminals
DC mV	100.00 mV	100.00 mV	0.9 to 1.1 x Reference value
30	1000 mV (600.0 mV)	300.0 mV	0.9 to 1.1 x Reference value
AC mV	100.00	10.00 mV (55 Hz)	0.9 to 1.1 x Reference value
	100.00 mV —	100.00 mV (55 Hz)	0.9 to 1.1 x Reference value
	1000.0 mV	030.0 mV (55 Hz)	0.9 to 1.1 x Reference value
	(600 mV)	300.0 mV (55 Hz)	0.9 to 1.1 x Reference value
Temperature ^[b]	Type-K	0000.0 °C	0 °C with ambient compensation
	Short	SHor	Zero reference point
	10.000 MΩ —	oPEn	Open terminals
Resistance	10.000 WI S2 —	10.000 MΩ	0.9 to 1.1 x Reference value
	1000.0 k Ω	1000.0 kΩ	0.9 to 1.1 x Reference value
	100.00 kΩ	100.00 kΩ	0.9 to 1.1 x Reference value
	10.000 k Ω	10.000 kΩ	0.9 to 1.1 x Reference value
	1000.0 Ω	1000.0 Ω	0.9 to 1.1 x Reference value
	Short	SHor	Short V Ω / COM terminals

 Table 1-15
 Adjustment input values (continued)

Test function	Step	Reference value	Valid reference input		
	Open	oPEn	Open terminals		
	1000.0 nF	100.0 nF	0.9 to 1.1 x Reference value		
	1000.0 HF —	1000.0 nF	0.9 to 1.1 x Reference value		
	10,000 5	1.000 μF	0.9 to 1.1 x Reference value		
	10.000 μF —	10.000 μF	0.9 to 1.1 x Reference value		
Capacitance	100.00 μF —	10.00 μF	0.9 to 1.1 x Reference value		
	100.00 μτ —	100.00 μF	0.9 to 1.1 x Reference value		
	1000.0 μF	100.0 μF	0.9 to 1.1 x Reference value		
	1000.0 με —	1000.0 μF	0.9 to 1.1 x Reference value		
	10.000 mF	1.000 mF	0.9 to 1.1 x Reference value		
	10.000 IIIF —	10.000 mF	0.9 to 1.1 x Reference value		
Diode	Short	SHor	Short V Ω / COM terminals		
Diode	2.100 V	1.000 V	0.9 to 1.1 x Reference value		
	Open	oPEn	Open terminals		
	1000.0 μΑ	1000.0 μΑ	0.9 to 1.1 x Reference value		
DC μ .mA	10.000 mA	10.000 mA	0.9 to 1.1 x Reference value		
	100.00 mA	100.00 mA	0.9 to 1.1 x Reference value		
	1000.0 mA	300.00 mA	0.9 to 1.1 x Reference value		
	1000.0 μΑ —	100.0 μA (55 Hz)	0.9 to 1.1 x Reference value		
	1000.0 μΑ —	1000.0 μA (55 Hz)	0.9 to 1.1 x Reference value		
	10.000 mA —	1.000 mA (55 Hz)	0.9 to 1.1 x Reference value		
10 u m1	10.000 IIIA —	10.000 mA (55 Hz)	0.9 to 1.1 x Reference value		
AC μ.mA	100.00 mA	10.00 mA (55 Hz)	0.9 to 1.1 x Reference value		
	100.00 IIIA —	100.00 mA (55 Hz)	0.9 to 1.1 x Reference value		
	1000.0 mA	030.0 mA (55 Hz)	0.7 to 1.3 x Reference value		
	TUUU.U IIIA —	300.0 mA (55 Hz)	0.9 to 1.1 x Reference value		

Table 1-15 Adjustment input values (continued)

Test function	Step	Reference value	Valid reference input
DC A	Open	oPEn	Open terminals
	10.000 A	10.000 A	0.7 to 1.3 x Reference value
AC A	10.000 A —	1.000 A (55 Hz)	0.7 to 1.3 x Reference value
		10.000 A (55 Hz)	0.7 to 1.3 x Reference value

[[]a] The sensor for the Vsense (non-contact voltage) calibration is located at the top center of the multimeter. Place the top area as close as possible to the standard signal source without any loads.

- Prior to performing adjustment, connect one end of the K-type thermocouple (with miniature TC connector on both ends) to the 5520A TC output, and the other end to a precision thermometer to verify that the source outputs the desired value. Adjust the source accordingly if necessary.
- To perform the adjustment, connect one end of the K-type thermocouple (with miniature TC connector on both ends) to the 5520A TC output, and the other end to the multimeter via a TC-to-banana adapter. Allow at least 1 hour for the multimeter to stabilize.

Vsense (non-contact voltage) calibration

NOTE

- Keep the multimeter away from fluorescent lights, dimmable lights, motors, and other electrical noise sources when running the tests. These electrical noise sources can invalidate the calibration.
- It may be necessary in step 4 and step 8 below to slightly adjust the position of the multimeter for maximum signal strength.
- 1 Turn the rotary switch to the position with shown on the display.
- 2 Connect a dual open type banana plug into the output voltage terminals of the calibrator.
- **3** Ensure the "EARTH" button of the calibrator is turned ON.
- **4** Ensure the top of the multimeter is vertically and horizontally centered to contact the banana plug's Hi terminal.
- **5** Set the source output to 10 V/55 Hz.

[[]b] - Set the 5520A to internal reference.

- 6 Press Hold to start the calibration. If the calibration is successful, Lall, will be displayed.
- **7** Set the source output to 30 V/55 Hz.
- 8 Press Hold F to start the calibration.
- **9** When the calibration has completed, set the calibrator to the standby mode. See Figure 1-9 for the multimeter's display.

1

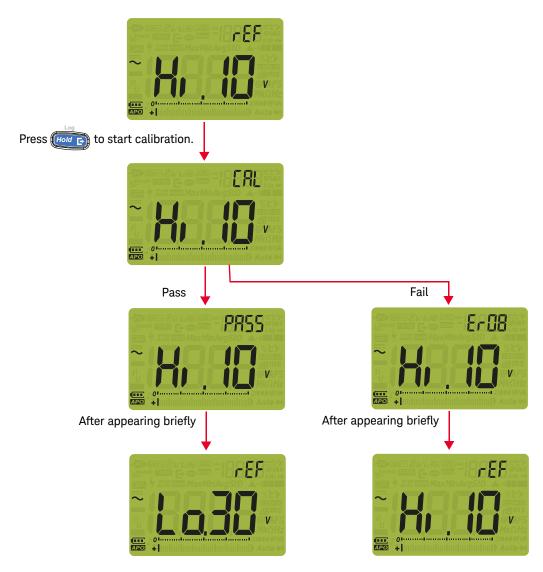


Figure 1-9 Vsense (non-contact voltage) calibration

Adjustment procedure

NOTE

Review the "Test Considerations" on page 24 and "Adjustment considerations" on page 43 before beginning the adjustment procedure.

- 1 Turn the rotary switch to the respective test function position as shown in Table 1-15 detailing the adjustment input values.
- 2 Unsecure the multimeter to enter the adjustment mode. See "Unsecuring the Multimeter for Calibration" on page 36.
- 3 Verify that the security code you entered is correct. If it is correct, the multimeter will display the reference input value of the next calibration item.

 PR55 will appear briefly on the secondary display. See Table 1-15 for the list and sequence of all the calibration items.
- 4 Enter the same value as a reference value on the primary display to the correct terminals. Then press hold is to start the calibration.

NOTE

During calibration, the uncalibrated value is indicated on the primary display and bar graph with [R] indicated on the secondary display. The multimeter will automatically check whether or not to save the calibration value. If the calibration value passes the check, PR55 will appear briefly on the secondary display and the value is saved before moving on to the next step. If the value is out of the acceptable range, it will continue to display the current calibration value after an error code is indicated briefly.

- **5** Check whether the right standard value has been applied or refer to "Calibration Error Codes" on page 55.
- **6** Repeat step 4 and step 5 until calibration has completed for all calibration values.
- 7 Press or turn the rotary switch to select other values to be calibrated. Repeat step 6 and step 8.

- When all calibrations have completed, press both together for more than 1 second to exit the calibration mode. Alternatively, you can also power off and on the multimeter again. The multimeter will return to the normal measurement mode and is secured.
- **9** Verify the adjustments using the "Performance Verification Tests" on page 25.

Exiting the adjustment mode

- 1 Remove all the shorting plugs and connectors from the multimeter.
- **2** Record the new calibration count.
- 3 Press both Hold and together for more than 1 second to exit the calibration mode.
- **4** Cycle the multimeter's power. The multimeter will then be secured.

Calibration Count

You can query the multimeter to determine how many adjustments have been performed.

NOTE

The multimeter has been calibrated before it left the factory. You are recommended to record the initial value of the calibration count once you receive the multimeter.

The calibration count feature provides an independent "serialization" of your calibrations. You can determine the number of times that your multimeter has been calibrated. By monitoring the calibration count, you can determine if an unauthorized calibration has been performed. The value is increased by one for each calibration.

The calibration count is stored in nonvolatile memory and does not change with power ON/OFF or after a remote interface reset. Your multimeter was calibrated before it left the factory. When you receive your multimeter, take note of the calibration counts as a record for maintenance.

The calibration count increases by one for each calibration point, from up to the maximum **1999**. Once the maximum calibration count is reached, the count will reset to **1000**. The calibration count can be read after the multimeter has been unsecured. The calibration count cannot be programmed or reset. It is an independent electronic calibration "serialization" value.

- 1 Press for more than 1 second in the adjustment mode to view the calibration count.
- 2 Take note of the calibration count to keep track of the number of calibrations that have been performed.
- 3 Press ror more than 1 second to exit the calibration count mode.



Figure 1-10 Calibration count mode

Calibration Error Codes

The following errors indicate failures that may occur during a calibration.

Table 1-16 Calibration error codes

Error code	Description (error message)
200/E200	Calibration error: calibration mode is secured
002/E002	Calibration error: secure code invalid
003/E003	Calibration error: serial number code invalid
004/E004	Calibration error: calibration aborted
005/E005	Calibration error: value out of range, or signal measurement out of range
006/E006	Calibration error: signal measurement out of range
007/E007	Calibration error: frequency out of range
008/E008	EEPROM write failure

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Keysight U1241C/U1242C Handheld Digital Multimeter Service Guide

2 Service and Maintenance

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Fuse Replacement 59
Returning the Multimeter for Service 61
Replaceable Parts 62
Types of Service Available 63
Obtaining Repair Service (Worldwide) 64
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This chapter will help you troubleshoot a failing multimeter. It also describes how to obtain repair services and lists the replaceable assemblies.



Troubleshooting

WARNING

To avoid electrical shock, do not perform any servicing unless you are qualified to do so.

CAUTION

Any repair or service which is not covered in this manual should only be performed by qualified personnel.

If the multimeter fails to operate, check the batteries and the test leads. Replace them if necessary. If the multimeter still does not function, check the operating procedures in this manual. When servicing, use only the specified replacement parts.

The following table will assist you in identifying some basic malfunctions.

Table 2-1 Operating checklist

Malfunction		Identification		
No display when powered ON using the rotary switch		Verify the batteries health and replace batteries as necessary.		
No beeper tone	?	Verify that the beeper is enabled in the multimeter's Setup mode.		
Failed on current measurement	?	Verify the fuses health and replace the fuses as necessary.		
	?	Verify the optical side of the IR-USB cable connected to the multimeter — the Keysight logo should be facing up.		
Failed on remote control	?	Verify the baud rate, data bit, and parity settings in the multimeter's Setup mode (default values are 9600, 8, and none).		
	?	Verify that the driver for the IR-USB interface is installed.		

Fuse Replacement

NOTE

No recalibration is required after replacing the fuse.

The current input terminals of your multimeter are fuse-protected. The fuses are located next to the battery compartment.

The $\mu \cdot mA$ terminal is protected by a 10 x 35 mm 440 mA/1000 V 30 kA fast-acting fuse (Fuse 1).

The $\bf A$ terminal is protected by a 10 x 38 mm 11 A/1000 V 30 kA fast-acting fuse (Fuse 2).

If you are certain that the fuse is faulty, replace it with one of the same size and rating.

CAUTION

Before you proceed with the fuse replacement, remove all cable connections to the terminals and ensure that the rotary switch is at the OFF position.

- 1 Lift the tilt stand as shown on the right.
- **2** Loosen and remove the two screws with a suitable Phillips screwdriver as shown on the right.





Lift and remove the fuse cover as shown on the left

Lift the inner cover to access the fuse compartment.





- Remove the defective fuse gently by prying one end of the fuse with a flathead screwdriver and removing it out of the fuse bracket.
- Replace with a new fuse of the same size and rating.
- Ensure that the inner cover is positioned properly.
- Close the inner cover of the fuse compartment.
- Place the fuse cover back in its original position and tighten the screws.



Returning the Multimeter for Service

Before shipping your multimeter for repair or replacement, Keysight recommends that you acquire the shipping instructions from the Keysight Service Center. A clear understanding of the shipping instructions is necessary to secure your multimeter for shipment.

- 1 Attach a tag to the multimeter with the following information:
 - Name and address of owner
 - Multimeter's model number
 - Multimeter's serial number
 - Description of the service required or failure indications
- **2** Remove all accessories from the multimeter. Do not include accessories unless they are associated with the failure symptoms.
- **3** Place the multimeter in its original container with appropriate packaging material for shipping.

If the original shipping container is not available, place your multimeter in a container which will ensure at least 4 inches of compressible packaging material around all sides for the multimeter. Use static-free packaging materials to avoid additional damage to your multimeter.

NOTE

Keysight suggests that you always insure your shipments.

Replaceable Parts

This section contains information for ordering replacement parts for your multimeter. You can find the multimeter support parts list in the Keysight's Test & Measurement Parts Catalog: http://www.keysight.com/find/parts.

NOTE

The parts list includes a brief description of each part with its corresponding Keysight part number.

To order replaceable parts

You can order replaceable parts from Keysight using the Keysight part number.

NOTE

Not all parts listed are available as field-replaceable parts.

To order replaceable parts from Keysight, do the following:

- 1 Contact your nearest Keysight Sales Office or Service Center.
- 2 Identify the parts by the Keysight part number shown in the support parts list.
- **3** Provide the multimeter's model number and serial number.

Types of Service Available

If your multimeter fails during the warranty period, Keysight will repair or replace it under the terms of your warranty. After your warranty expires, Keysight offers repair services at competitive prices.

Extended service contracts

Many Keysight products are available with optional service contracts that extend the covered period after the standard warranty expires. If you have such a service contract and your multimeter fails during the covered period, Keysight will repair or replace it in accordance with the contract.

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Obtaining Repair Service (Worldwide)

To obtain service for your multimeter (in-warranty, under service contract, or post-warranty), contact your nearest Keysight Service Center. They will arrange to have your unit repaired or replaced, and can provide warranty or repair-cost information where applicable.

To obtain warranty, service, or technical support information, you can contact Keysight worldwide via our Web link: www.keysight.com/find/assist, or contact your Keysight representative.

Before shipping your multimeter, request the Keysight Service Center to provide shipping instructions, including what components to ship. Keysight recommends that you retain the original shipping carton for use in such shipments.

This information is subject to change without notice. Always refer to the Keysight website for the latest revision.

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